

PROJECT DEMANDS FOR IML LABELS

1. FORM OF PROJECTS / ELECTRONIC FILES SUBMISSION:

Data carriers

wetransfer

e-mail

b.tatowicz@plastsystem.net
(up to 15 Mb)

ftp

ftp://89.228.8.62

użytkownik: **systemplast**hasło: **plast2012**

Please send your works in PDF version 1.6 or in open files from the following programs:
Adobe Illustrator CC, Adobe Photoshop CC, Adobe InDesign, Corel Draw 2019

If possible, please leave layers in the file. It is also advisable for works with transparency.

All texts should be converted to curves.

Used photos should be embedded in the project or delivered together with an open file.

2. DESCRIPTION OF SUBMITTED FILES AND DATA CARRIERS:

- legible with the Client name and the name of project

- with the given die cut number, mould number or product number (if such numbers are given).

If there are no proper numbers, the die cut technical description as well as the die cut outline to a scale of 1:1 should be attached

- after projects / files dispatch, please contact us and send the work start order.

3. DETAILED REQUIREMENTS:

COLORS

Project colouring:

CMYK and Pantone colours
(we do not use RGB, Lab etc.)

Maximum 6 colours,

e.g.: CMYK + 2 Pantone colours

In project do not involve Pantone colours, which are not used in printing.

An exception is die cut and covering whiteness identification in case of label performance on transparent background.

Than it should be identified as overprint Pantone colours placed on separate, described layer.

BITMAPS

Photography resolution:

300 dpi; psd, tif formats

Photos used in project should be single layer (CMYK and Pantone colours), to facilitation of work, labour psd file on layers may be attached

Maximum dye coverage for IML labels amounts 270%.

Before files submission please check the degree of coverage. In the case of higher dye coverage level, projects / files will be send back to improvement.

Do not use any coloured profiles, which can modify raster growth.

BLEED BOX

Excess shortening (slope) min. 3 mm from each side of a label

Detachment all graphic marks, texts from cut line (from die cut line) - min. 3 mm

TEXT / BARCODE

Font size in versus (white selection)

in multi colour background - min. 8 points

Font size in versus (white selection)

in single colour background - min. 6 points

Single colour font size - min. 6 points

Multi colour font size:

- for single ingredient text - min. 10 points

- for multi ingredient text - min. 12 points

Contents and graphics should have appropriate overlaps and underlaps or remain as overprints if they are laid on a background.

For Illustrator objects do not use transparencies and blends.

Size of barcode consistent with

PN-ISO/IEC 15420 norm,

not smaller than 0,8 nominal size.

1. At the moment of work ordering, for the purpose of order identification please send visual files or printings.
2. Project should be submitted to print shop in final version, accepted by Client/Recipient.
3. Introduction of any additional corrections after start of project work in print shop will extend deadline of labels delivery.
4. After project completion and before printing start, print shop sends pdf files for final approval to Client/Recipient of labels.
5. After graphic/electronic files approval and before editonal production, print shop makes digital proof and sends it to confirmation.
6. Required print colour formats:
 - accepted digital proof: AGFA DIGITAL PROOF or/and
 - Pantone pattern or
 - labels from print tests – if were made.